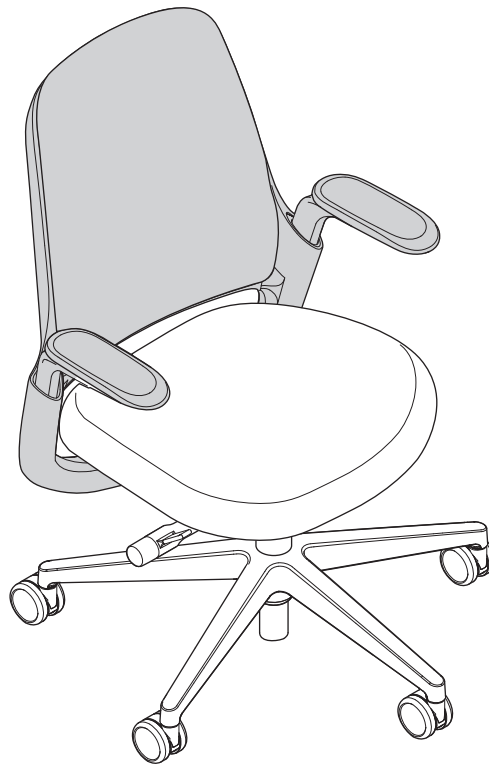


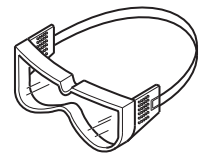
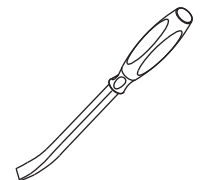
Removal and Installation of Back Assembly on Steelcase Series® 1 and Series® 2 Chairs



Steelcase Series 1



Steelcase Series 2



If you have a problem, question, or request, call
your local dealer, or Steelcase Line 1 at
888.STEELCASE (888.783.3522)
for immediate action by people who want to help you.

(Outside the U.S.A., Canada, Mexico, Puerto Rico,
and the U.S. Virgin Islands, call: 1.616.247.2500)

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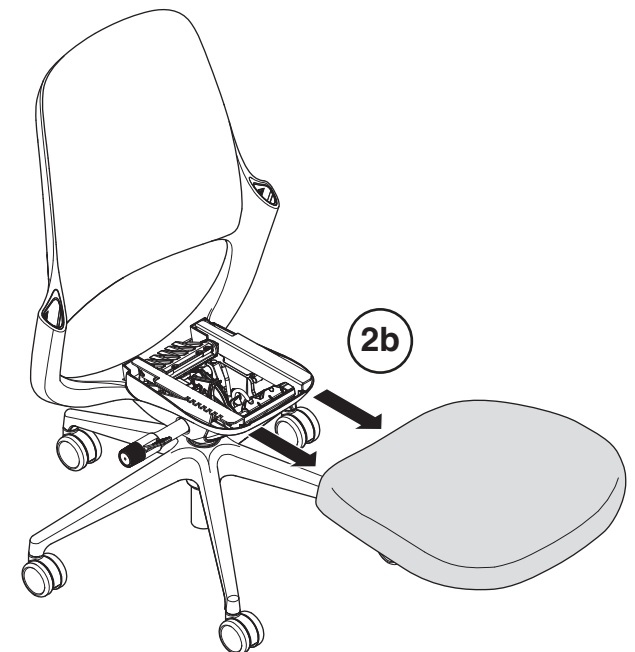
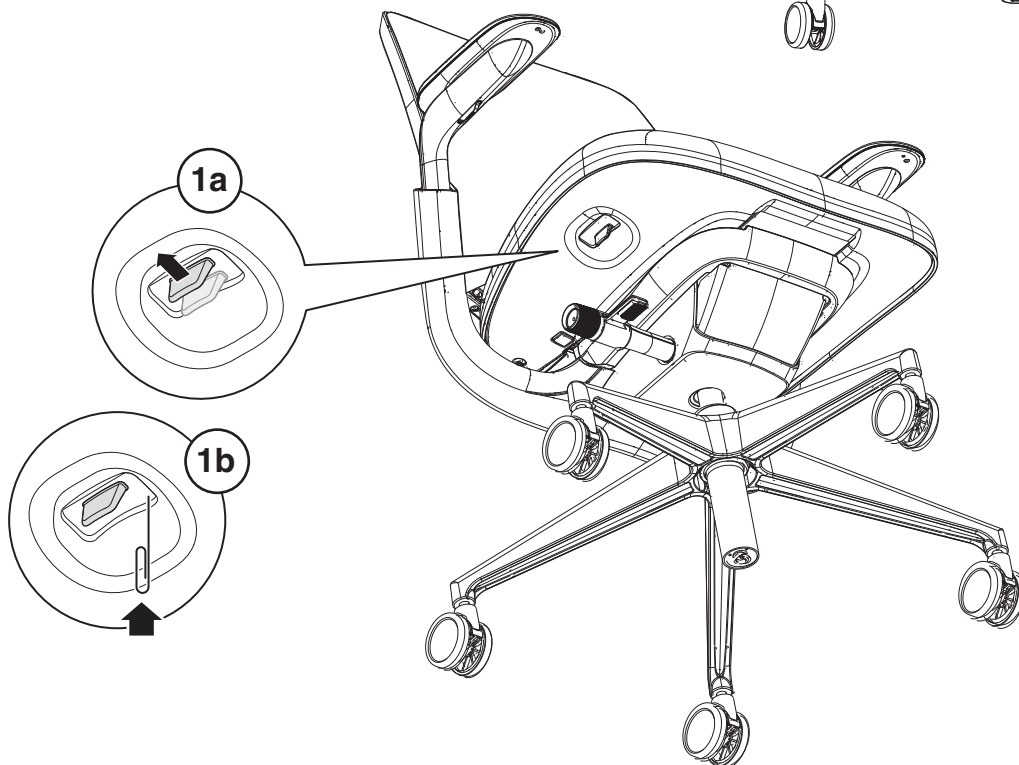
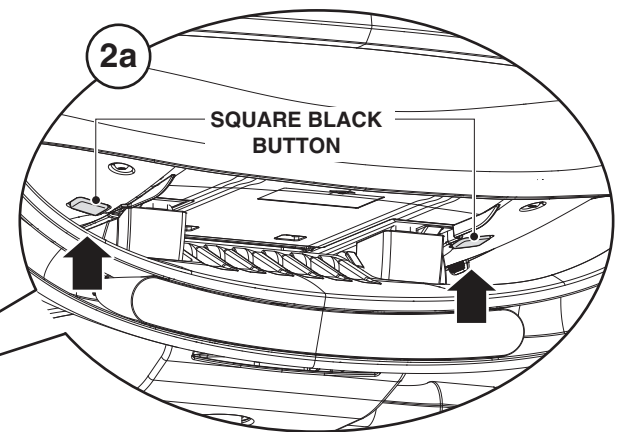
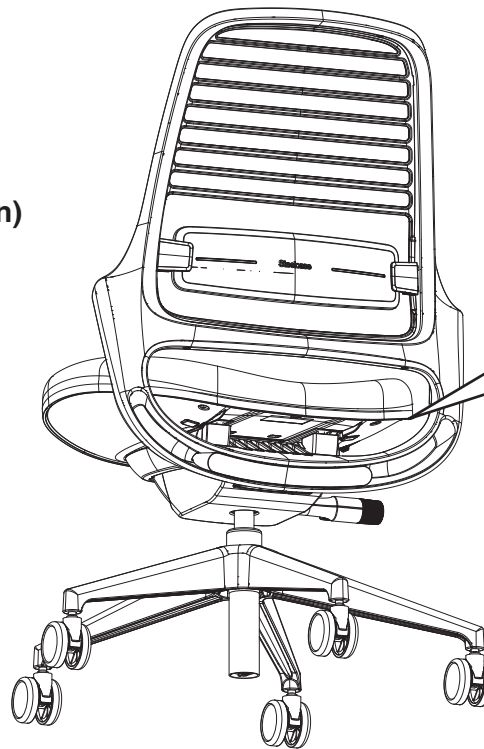
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Remove Seat

(Applies to all chairs shown on page 1 - Series 1 shown)

1. Pull seat depth lever out (1a) (Optional: insert paperclip wire as shown in 1b) and slide seat forward.

2. Push and hold two square black buttons near the rear of the seat (2a) as you slide the seat forward and off (2b).



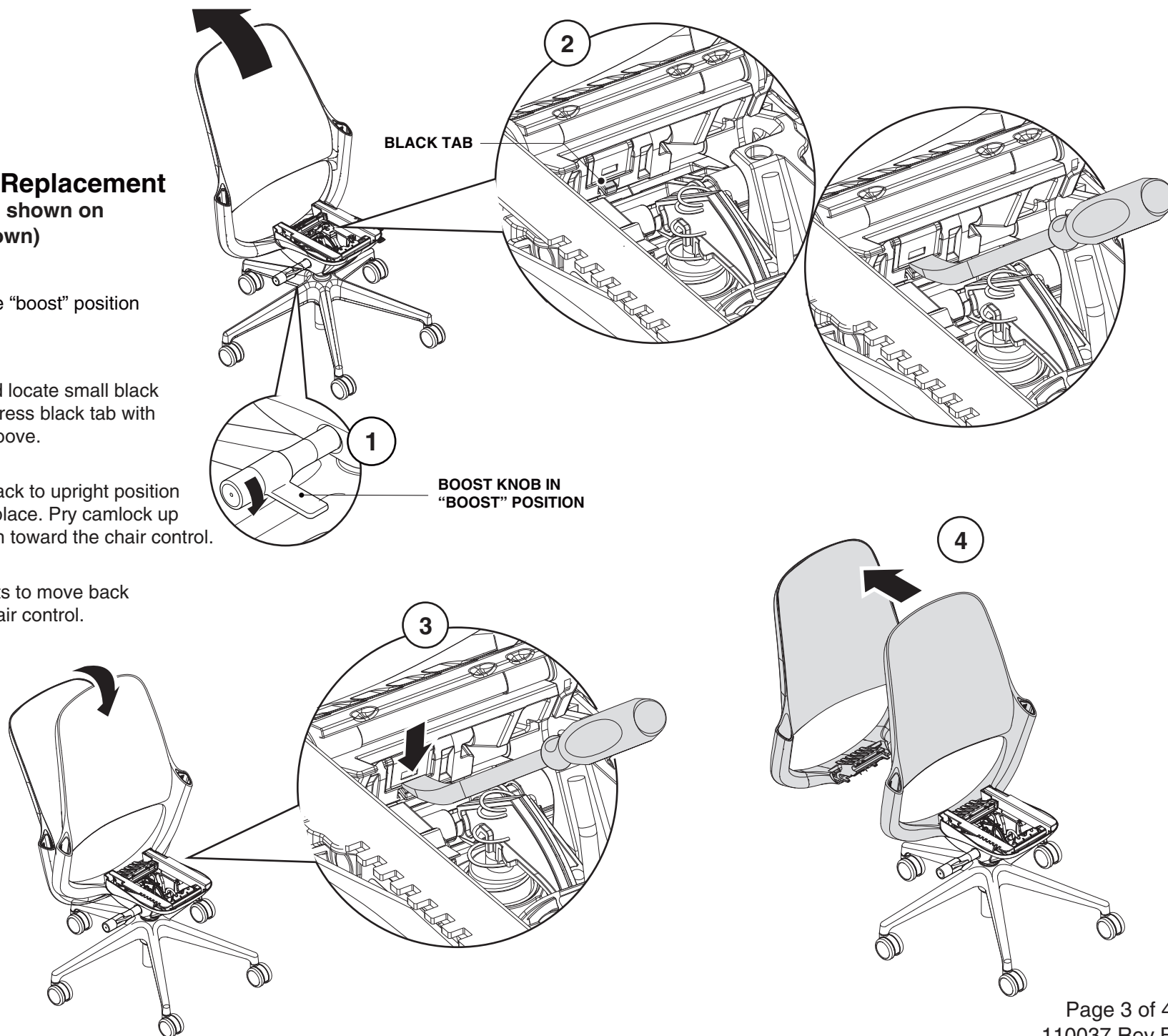
Back Assembly Replacement (Applies to all chairs shown on page 1 - Series 1 shown)

1. Put boost knob in the “boost” position
(middle knob position).

2. Recline the back and locate small black
tab on beige camlock. Press black tab with
Prybar until it's in the groove.

3. Allow back to rock back to upright position
while holding Prybar in place. Pry camlock up
by pushing Pry bar down toward the chair control.

4. Hold frame as it starts to move back
and release from the chair control.



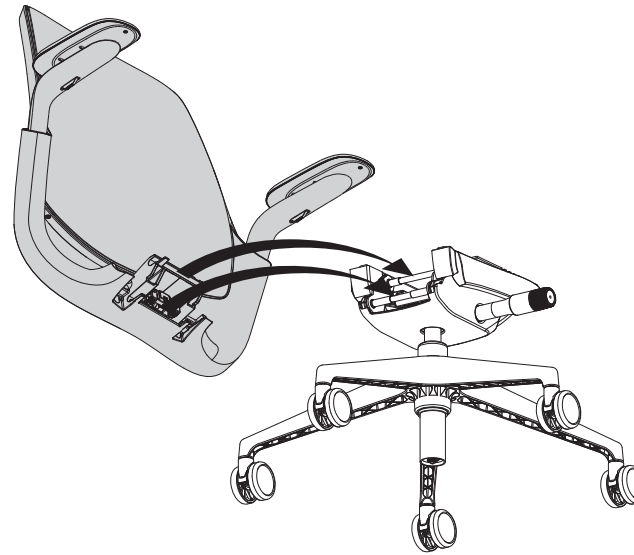
Back Assembly Replacement

(Applies to all chairs shown on page 1 - Series 1 shown)

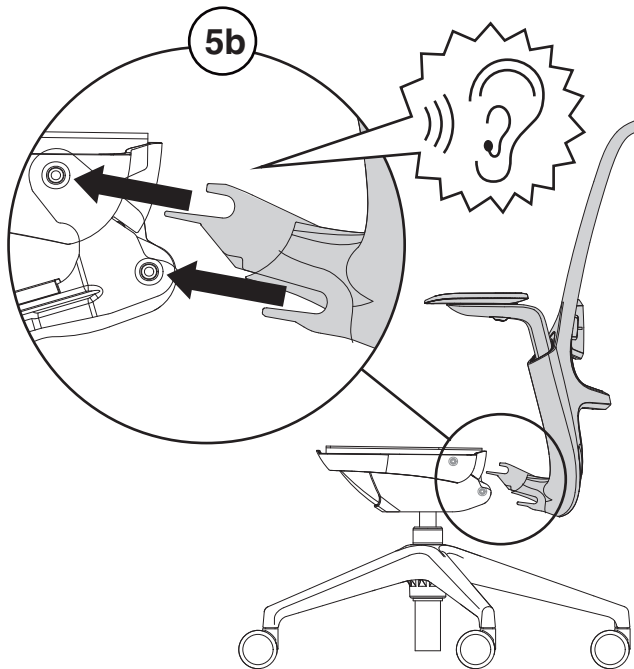
5. Install new back assembly.

6. Align seat rails to seat, slide rearward until click.
Adjust seat to assure proper assembly.

5a



5b



6

